### Colouring technologies for BIPV modules • A Review •

A. Borja-Block<sup>1</sup>, J. Escarre Palou<sup>2</sup>, <u>M. Courtant<sup>1</sup></u>, <u>A. Virtuani<sup>2</sup></u>, G. Cattaneo<sup>2</sup>, M. Roten<sup>2</sup>, H. Li<sup>2</sup>, M. Despeisse<sup>2</sup>, A. Hessler-Weyser<sup>1</sup>, U. Desai<sup>1</sup>, A. Faes<sup>1,2</sup>, <u>C. Ballif<sup>1,2</sup></u>

Speaker: Florian Ollagnon



<sup>1</sup> PV-LAB, Ecole Polytechnique Fédérale de Lausanne (EPFL), Neuchâtel, Switzerland <sup>2</sup> CSEM, Sustainable Energy Center, Neuchâtel, Switzerland



## Building-Integrated PV Motivations





## Why color for PV?

- *"Transformative solutions"* for PV modules
- In a slogan: "PV is there, but is not to be seen"
- Adding color is simple way not the only way to modify visual impact of modules
- Can increase social acceptance in urban contexts and willingness of architects to "play" with BIPV
- Today there's plenty of solutions that were not available only few years ago

### PV Magazine, Nov 2024

## Custom-colored modules increase social acceptance of building-integrated photovoltaics

A study by the University of Freiburg and the Fraunhofer Institute for Solar Energy Systems finds that deploying color-matching solar modules on a building's roof or facade further increases social acceptance of building-integrated photovoltaics (BIPV).

#### NOVEMBER 14, 2024 PATRICK JOWETT

COMMERCIAL & INDUSTRIAL RY INSTALLATIONS MANUFACTURING MARKETS MODULES & UPSTREAM MANUFACTURING RESIDENTIAL RY TECHNOLOGY AND R&D GERMANY



A building in Eppingen, Germany, with a red roof-integrated PV system Image: Satah de Carvalho/Fraunhofer



## Colouring techniques for PV Coloured glass

### Digital Ceramic Printing (DCP)

*MegaSlate Flair , 3S Swiss Solar Solutions AG Test installation DCP coloured modules in Bern (CH)* 



### Mass-coloured glass

### *Ceramic Colors Wolbring, Colorquant portfolio test samples*



### Screen printing

### Kameleon Solar, SUM prototype





## **Colouring techniques for PV** Coloured Interlayers

### Colour encapsulants

*3S Swiss Solar Solutions AG Terracotta foil BIPV modules, Zurich (CH)* 





*Freesuns Heritage solar tiles (CH)* 

*Solaxess White BIPV façade (CH)* 





## **Colouring techniques for PV** Coloured Interlayers

Coloured semi-transparent PV active layers



*Vanceva coloured foils (!! Not PV by itself*, but good for association with a-Si to obtain colorful semi-transparent PV glazings), e.g. for Onyx a-Si modules) *Computer Science Building, Belfast University [10]* 



Onyx solar Project for DEWA R&D with see-through coloured a-Si [11]



## Colouring techniques for PV Coating

### Interferential coatings



*EPFL Campus (CH) Kromatix, Swissinso Blue-green Kromatix glass Copenhagen International School (DK)* 



Pilot installation of *MorphoColor color layers* on the BIPV demonstration stele in front of the main building of the *Fraunhofer ISE* in Freiburg (DE)





## Colouring techniques for PV Devices

Coloured cells

LOFsolar coloured Si cells [17]



# **Colouring techniques for PV** Post-manufacturing colouring

### Retrofit / Art & Design projects

*Compáz* (CH) *Examples of realizations using coloured PV modules* [21]







# Colouring techniques for PV Performance [22]



Performance losses (*vs* standard module):
→ Highly dependant on technology and colour
→ Compromise: aesthetic ↔ performance ↔ cost

# Cost [22]

Performance losses (*vs* standard module):
 Highly dependant on technology and colour

→ Compromise: aesthetic ↔ performance ↔ COSt

Standard PV modules, conventional architecture, mass-manufactured in China:

*30—40 €/m<sup>2</sup> wholesale market (20% eff. Modules, 0.15 eur/Wp (end 2023 prices)* → *2-3x higher* small-scale *residential* systems

BAPV (Building-Applied PV) rooftop prices in EU, using mainstream Chinese products:

**200—600** €/m²

### Reason & Prediction:

- Project-dependant / customization
- Niche market → Small manufacturing volume (10—100 + MWp/y for BIPV vs 10 + GWp/y for mainstream products)

### BIPV (Building-Integrated PV):

- 100—400 €/m² (type, size, materials, manufacturing volume)
- *Up to 800* €/m² for *super-bespoken* products

# Cost [22]

Performance losses (*vs* standard module):
 Highly dependant on technology and colour

→ Compromise: aesthetic ↔ performance ↔ COST

Standard PV modules, conventional architecture, mass-manufactured in China:  $30-40 \notin m^2$  wholesale market (20% eff. Modules, 0.15 eur/Wp (end 2023 prices)  $\rightarrow$  2-3x higher small-scale residential systems

Installed BAPV (Building-Applied PV) rooftop prices in EU, using mainstream Chinese products:

*200—600 €/m*²

BIPV **replace** structural elements of Building → **Deduct** materials **costs** 

Reason & Prediction:

- Project-dependant / customization
- Niche market -> Small manufacturing volume(10-100 + MWp/y for BIPV vs 10 + GWp/y for mainstream products)

Some techno. = in price range of typical cladding materials Bricks (60-100 €/m²) or Wood (50-180 €/m²) [23]

+ additional benefits of **energy** generation Installed **BIPV (Building-Integrated PV)**:

- 100—400 €/m² (type, size, materials, manufacturing volume)
- *Up to 800* €/m<sup>2</sup> for *super-bespoken* products



- Multiple solutions, products and companies active
- Performance (i.e. losses) dependent on Technology and Colour
- Aesthetic  $\leftrightarrow$  performance  $\leftrightarrow$  cost
- Stability of coloring solutions over time is critical in development
- Cladding materials and BIPV in similar range price



A. Borja Block, et al., **"Colouring solutions for building integrated photovoltaic modules: A review",** 2024. *doi: 10.1016/j.enbuild.2024.114253.* 



### Thank you!

### Longer version of the presentation available upon request

This is an initiative of





Co-funded by the European Union

Grant N°101096126. Views and opinions expressed are however those of the author(s) only and do not necessarily reflect those of the European Union or CINEA. Neither the European Union nor the granting authority can be held responsible for them.

#### Project funded by



Swiss Confederation

Federal Department of Economic Affairs, Education and Research EAER State Secretariat for Education, **Research and Innovation SERI** 



### Acknowledgments

Funded in part by the **European Union's Horizon 2020** research and innovation programme under the **Be-SMART project** (818009) and the **Marie Skłodowska-Curie grant agreement** 754354.

Funded in part by **DELIGHT project (SOLAR-ERA.NET)**, **Building integrated lightweight PV (BeePV)** (INNOSUISSE project number 104.300.1 IP-EE) and **Swiss excellence government scholarship** (grant id: 2023.0173).

Funded in part by the **European Union** and by the **Swiss State Secretariat for Education, Research and Innovation (SERI)** under grant agreements 101096126 (**SEAMLESS-PV**), 101136094 (**SPHINX** project) and 101136112 (**INCREASE** project).

We gratefully acknowledge support from all PV-Lab, CSEM team members and all the institutions that kindly collaborated in this work.

### **THANK YOU FOR YOUR ATTENTION**





Schweizerische Eidgenossenschaft Confédération suisse Confederazione Svizzera Confederaziun svizra

Bundesamt für Energie BFE Office fédéral de l'énergie OFEN





#### **EPFL PV-Lab**



### ~40 peoples at EPFL PV-Lab

~100 people in CSEM Sustainable Energy Center



#### **CSEM Sustainable Energy Center**





- [01] https://energy.ec.europa.eu/topics/energy-efficiency/energy-efficient-buildings/nearly-zero-energy-buildings\_en
- [02] Figure from: HZB Home https://www.helmholtz-berlin.de/projects/baip/bipv\_en.html
- [03] Building in Zürich, Switzerland, with terracotta foil. 3S Swiss Solar Solutions AG
- [04] Test installation of MegaSlate Flair DCP coloured modules in Bern with a varied range of colours. Image courtesy of 3S Swiss Solar Solutions AG.
- [05] SUM prototype from Kameleon Solar. (A) Façade. (B) Close-up of the small spaced out DCP hexagons. (C) Full façade. Images provided by Kameleon Solar, Team SUM
- [06] A portfolio of Colorquant product samples from Ceramic Colors Wolbring. Image provided by Ceramic Colors Wolbring GmbH
- [07] Building in Zürich, Switzerland, with terracotta foil. Images provided 3S Swiss Solar Solutions AG
- [08] Freesuns project in Ferlens, Switzerland, with different tones of terra cotta solar tiles. (A) Distant perspective. (B) Near perspective. (C) Close-up view. Images courtesy of Freesuns [09] Solaxess
- [10] Computer Science Building of the University of Belfast with Vanceva coloured foils. (A) Main entrance. (B) Façade. Images courtesy of Vanceva
- [11] Project for DEWA R &D from Onyx solar employing see-through coloured a-Si. Image provided by Onyx solar
- [12] First building equipped with Kromatix technology at EPFL main campus. Images courtesy of Kromatix ™ SA
- [13] Iconic BIPV building of the Copenhagen International School with blue green Kromatix glass. Images courtesy of Kromatix ™ SA
- [14] Morphocolor Fraunhofer ISE
- [15] BIPV building made with a Solaxess nanotechnology white film. Image courtesy of Solaxess
- [16] LOFSolar
- [17] Examples of realizations using coloured PV modules by Comp´az. Images courtesy of Association Compáz
- [18] A. Borja Block et al., "Colouring solutions for building integrated photovoltaic modules: A review," Energy and Buildings, vol. 314. Elsevier BV, p. 114253, Jul. 2024. doi: 10.1016/j.enbuild.2024.114253.
- [19] C. Kutter, et al., Decorated building-integrated photovoltaic modules: power loss, color appearance and cost analysis, in: 35th Eur. Photovolt. Sol. Energy Conf. Exhib. 1488-1492, 2018, p. 5, doi: 10.4229/35THEUPVSEC20182018-6AO.8.6, 3529 kb.